New Haven

MODEL 240C

.22 CALIBER
HAMMERLESS BOLT ACTION RIFLE
WITH 7 SHOT CLIP

FEATURES

1. Walnut finish stock with molded butt plate and trigger guard.
2. 24" tapered, blued steel barrel with crowned muzzle and AC-KRO-GRUV rifling. Handles .22 caliber short, long, and long rifle ammunition.
3. 7 shot "magic" magazine that adjusts to different length cartridges with flip of fingers.
4. Convenient thumb operated safety.
5. Receiver milled with dovetail slots for telescope mounting.
6. 1" Sling Swivels.
7. Sporting Rear Sight with adjustment for windage elevation.
8. Beaded Front Sight.
9. Weight about 5¾ lbs.

CAUTION

Be sure the take down screw in the stock is firmly tightened at all times, shooting the rifle with this screw loose may result in loss of accuracy.

Always be sure there is no obstruction in the barrel such as water, mud, cleaning patch, etc., before shooting.

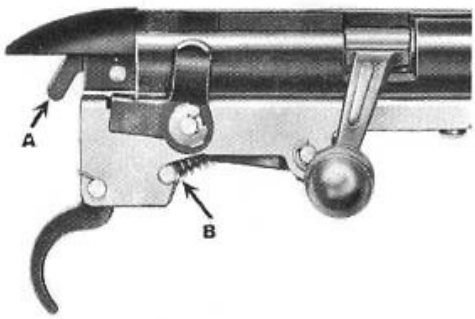
Do not "dry fire" since this has a tendency to crystallize the firing pin causing breakage.

1. **TO LOAD** — Remove the Magazine by pressing back on the Magazine Latch and sliding the Magazine out. This rifle is equipped with a Magazine that will handle short, long, and long rifle cartridges. There are three notches in the top of the Magazine and a movable Adapter. By lifting up slightly on the Adapter, it may be moved to any one of the notches. The notch nearest the outside of the Magazine is for long rifle cartridges, the center notch is for long cartridges, and the notch nearest the center of the Magazine is for short cartridges. Before loading, be sure the Adapter is in the proper notch for the type of cartridge you intend to use. Do not mix cartridges in the same load.

   Insert 7 cartridges in the Magazine and replace Magazine in the rifle.

2. **SAFETY** — The Safety Lever is located on the right side of the Receiver. To take off safe push the Safety Lever forward. To put on safe pull the Safety Lever back. Rifle will not fire a cartridge until Bolt is locked.

3. **TO DISASSEMBLE** — Remove Magazine. Loosen the take down screw and lift the action out of the stock. WITH THE BOLT IN THE CLOSED POSITION press forward on the Latch "A" on the under side of the Receiver Cap and at the same time pull back on the Receiver Cap and it will slide out. Lift up Bolt Lever and slide Bolt out thru back of Receiver. Be



careful not to pull the Trigger while the Bolt is out of the rifle or the Hammer will go up to the fired position and prevent the Bolt from being returned to the Receiver. If the Hammer should be released to the fired position it may be returned to the cocked position as follows. Notice the position of the Hammer Spring "B". Push forward on the Plunger until it clears the notches in which it is resting and remove the Plunger and Spring. Pull the Trigger and the Hammer will drop down and hang out below the bracket. Insert the Bolt in the Receiver. Turn the rifle over and the Hammer will drop part way in. Pull the Trigger and the Hammer will fall the rest of the way in. Replace the Hammer Spring and Plunger.

4. **TO ADJUST THE REAR SIGHT** — If the rifle shoots LOW, raise the Sight Leaf by sliding the Elevation Slide to the rear. If the rifle shoots HIGH, lower the leaf by sliding the Elevation Slide forward. If the rifle shoots to the LEFT, loosen the Windage Sighting Plate Screw and move the Plate to the right and then tighten the screw. If the rifle shoots to the RIGHT, loosen the Screw and slide the Plate to the left and then tighten the Screw.

MODEL 240C PARTS LIST

	Part Number	Name	Price Each
1	171	Butt Plate Screw	$ .20
2	1425	Butt Plate	.70
4	2094	Swivel Loop & Bushing	.75
5	171	Swivel Screw	.20
6	3413	Stock Complete with Butt Plate, Trigger Guard and Swivels	11.00
7	147	Trigger Guard Screw	.20
8	1306	Trigger Guard	.70
9	147	Stock Plate Screw	.20
10	1191	Stock Plate	.40
11	503	Take Down Screw	.40
12	2384	Magazine	2.50
13	1259	Receiver Cap complete, includes 1165, 1199, 1200, 1201	1.50
	1165	Receiver Cap	.75
14	1200	Receiver Cap Latch	.35
15	1199	Receiver Cap Spring	.20
16	1201	Receiver Cap Pin	.25
17	1230	Bolt Retaining Ring	.20
18	1189	Bolt Collar	.25
19	1190	Bolt Plate	.40
20	2004	Bolt Lever	1.80
21	1465	Firing Pin	1.40
22	1467	Bolt Complete includes 1466, 1189, 1190, 1465, 2004, 1230, 421, 422	7.00
	1466	Bolt	3.00
23	422	Extractor, left	.40
24	421	Extractor, right	.40
25	3414	Barrel	9.00
	1237	Receiver	7.00
	3415	Barrel & Receiver	12.00
	S141	Sporting Rear Sight	1.50
26	1440	Windage Plate	.25
27	1441	Windage Plate Screw	.20
28	1453	Washer	.20
29	1439	Base	.40
30	2342	Elevation Slide	.30
31	2321	Beaded Front Sight	.85
32	1213	Take Down Stud	.30
33	1217	Retaining Ring for Hammer Pin, Hammer Plunger & Sear Pin	.20
34	1184	Angle Bar	.50
35	1232	Magazine Latch	.40
36	2993	Safety	.50
37	2995	Click Plate	.35
38	1561	Click Ball	.20
39	1268	Bracket Screw, front	.20
40	2996	Bracket	1.40
41	1192	Ejector	.50
42	1215	Trigger Pin & Hammer Pin	.35
43	3004	Safety Pin	.35
44	1260	Bracket Screw, rear	.20
45	1217	Retaining Ring	.20
46	1197	Hammer Plunger Guide	.40
47	1195	Hammer Spring	.25
48	1196	Hammer Plunger	.35
49	1194	Hammer	.75
50	1217	Retaining Ring	.20
51	1216	Trigger Spring	.20
52	1214	Trigger	.75
53	1212	Sear Pin	.25
54	1211	Sear	.75
	2100	Barrel Band Complete with Swivel	2.00
55	1642	Barrel Band	.20
56	1643	Swivel Screw	.20
57	1652	Swivel Pin	.20
58	2101	Loop & Link Assembly	.75
	175	Dummy Screw	.20